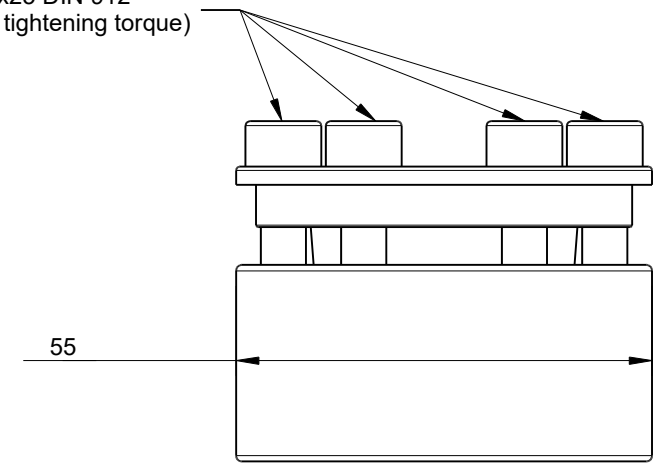
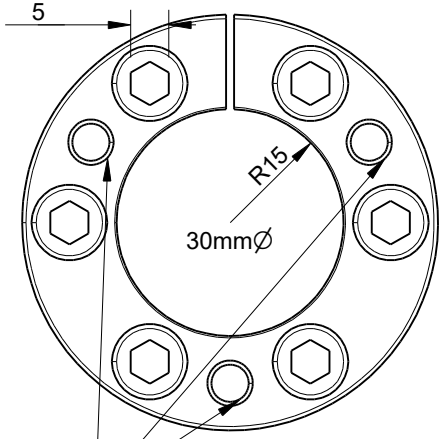
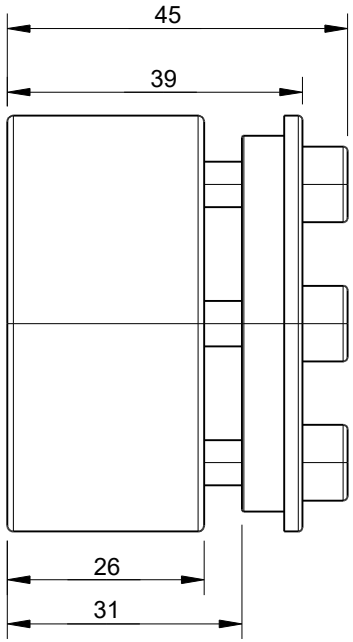
RevNo	Revision note		Date	Signature	Checked

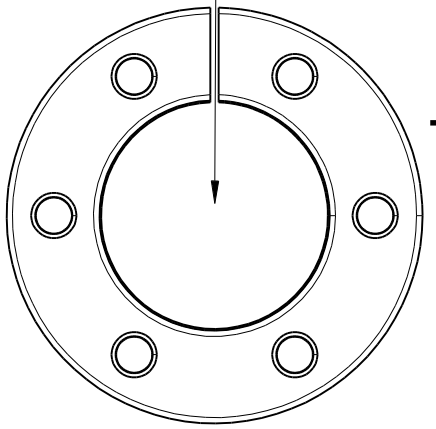
6 x m6x25 DIN 912
(17Nm tightening torque)



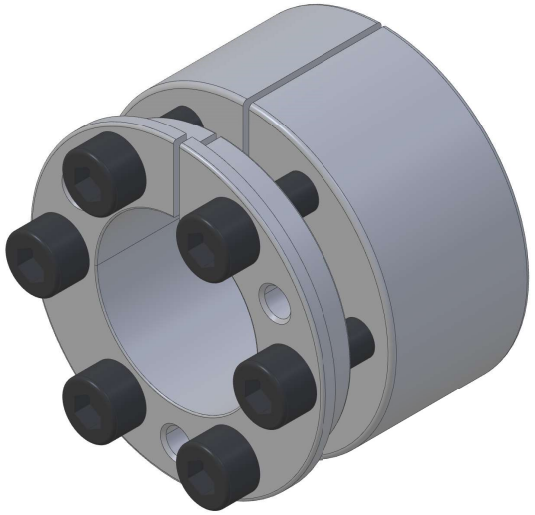
Maximum transferable torque 745Nm (Mt)
Maximum transferable Axial force 50kN (Faxial)







Remove the 6 bolts, and screw these three back in these threads to release the cone clamping



Units mm, Tolerances +/-0,1mm

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Drawn by Kevin Damen		Checked by	Approved by - date	File name	Date 11-8-2023	Scale 1:1

1557

www.damencnc.com

1557 Locking Assembly BK70 d x D 30x55 Lt=45mm	Edition	Sheet 1 OF 1