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RevNo	Revision note			Date	Signature	Checked																	
<p>Mount the pneumatic valve close to the ATC71-ISO30 motor. This will prevent problems with pressure pulses Try to keep the hoses < 2 meters if possible (we supply 1 meter hoses in the set)</p>				<p>We include 10 meters of hose, that is mounted between filter regulator and the valves. This length can be tuned to your application.</p>																			
A							A																
B							B																
C							C																
D							D																
E							E																
<p>Connect to CENTRAL pneumatic port on ATC71-ISO30 Front Bearing Sealing + Cone Cleaning Ø8x5.5 PU-Polyeth. AirHose</p>				<p>24VDC connection, to activate toolchange function WARNING: Do not activate when motor is running</p> <p>10 meters of cable included</p> <p>Connect to LEFT pneumatic port on ATC71-ISO30 (seen from behind) Toolholder hook-up Ø8x5.5 PU-Polyeth. AirHose</p> <p>Connect to RIGHT pneumatic port on ATC71-ISO30 (seen from behind) Toolholder Release Ø8x5.5 PU-Polyeth. AirHose</p> <p>Flow Regulator to set the amount of flow during cone cleaning</p>																			
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:10%;">Itemref</td> <td style="width:10%;">Quantity</td> <td colspan="2" style="width:40%;">Title/Name, designation, material, dimension etc</td> <td colspan="4" style="width:40%;">Article No./Reference</td> </tr> <tr> <td colspan="2">Drawn by Kevin Damen</td> <td>Checked by R.Schuit</td> <td>Approved by - date 6-1-2023</td> <td>File name</td> <td>Date 6-1-2023</td> <td colspan="2">Scale 1:3</td> </tr> </table>				Itemref	Quantity	Title/Name, designation, material, dimension etc		Article No./Reference				Drawn by Kevin Damen		Checked by R.Schuit	Approved by - date 6-1-2023	File name	Date 6-1-2023	Scale 1:3		<p>2369</p>			
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<p>www.damencnc.com</p>				<p>2369 DIY Pneumatic Package for TeknoMotor ATC71-ISO30</p>																			
				Edition	Sheet 2 OF 2																		
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